

ACTUAL STANDING LIST

CLAMPING SHIMES (spare part to TPC's)

Status 12.02.2024

New Versions of clamping shims ■

With internal cooling (IC)				R	Order designation	L	Order designation	Order designation		
Machine	Holder	Positions	Lx					N= Neutral cooling through holder M= Middle/Special		
CITIZEN	D25 VII / ...CI-08...T3	16x16	T1 - T3	25	MLU 03 R-R IC-F-07	■	MLU 03 R-L IC-F-07	■	MLU 03 R-N IC-F-06	■
	D25 VII / ...CI-08...T4	16x16	T1 - T4	25						
	D25 VII / ...CI-08...T4-2K	16x16	T1 - T4	25	MLU 03 R-R IC-F-02	■	MLU 03 R-L IC-F-02	■	MLU 03 R-N IC-F-12	■
	L12 VII / ...CI-03...T6	10x10	T1 - T6	25						
	L12 VII / ...CI-03...T6-2K	10x10	T1 - T6	25	MLU 03 R-R IC-F-03	■	MLU 03 R-L IC-F-03	■		
	L12 X / ...CI-05...T6-2K	12x12	T1 - T6	20						
	L12 X / ...CI-21...T7	10x10	T2 - T7	20	MLU 03 R-R IC-F-02	■	MLU 03 R-L IC-F-02	■	MLU 03 R-N IC-F-12	■
		12x12	T1 (Cut off)	20						
	L12 X / ...CI-21...T7-2K	10x10	T2 - T7	20	MLU 03 R-R IC-F-02	■	MLU 03 R-L IC-F-02	■	MLU 03 R-N IC-F-11	■
		12x12	T1 (Cut off)	20						
	L12 X / ...CI-21...T7-3K	10x10	T2 - T7	20	MLU 03 R-R IC-F-02	■	MLU 03 R-L IC-F-02	■	MLU 03 R-N IC-F-11	■
		12x12	T1 (Cut off)	20						
	L20 / ...CI-06...T6	12x12	T2 - T6	20	MLU 03 R-R IC-F-04	■	MLU 03 R-L IC-F-04	■	MLU 03 R-N IC-F-14	■
		16x16	T1 (Cut off)	30						
	L20 / ...CI-07...T6	10x10	T2 - T6	20	MLU 03 R-R IC-F-08	■	MLU 03 R-L IC-F-08	■	MLU 03 R-N IC-F-10	■
		10x10	T1 (Cut off)	30						
	L20 / ...CI-07...T6-2K	10x10	T2 - T6	20	MLU 03 R-R IC-F-08	■	MLU 03 R-L IC-F-08	■	MLU 03 R-N IC-F-10	■
		10x10	T1 (Cut off)	30						
	L20 E/X / ...CI-04...T5	12x12	T2 - T5	20	MLU 03 R-R IC-F-04	■	MLU 03 R-L IC-F-04	■	MLU 03 R-N IC-F-14	■
		16x16	T1 (Cut off)	30						
L20 E/X / ...CI-04...T5-2K	12x12	T2 - T5	20	MLU 03 R-R IC-F-04	■	MLU 03 R-L IC-F-04	■	MLU 03 R-N IC-F-14	■	
	16x16	T1 (Cut off)	30							
L32 / ...CI-09...T6	16x16	T1 - T6	30	MLU 03 R-R IC-F-15	■	MLU 03 R-L IC-F-15	■	MLU 03 R-N IC-F-15	■	
										L32 / ...CI-09...T6-3K
M32 / ...CI-10...T5	16x16	T1 - T5	30	MLU 03 R-R IC-F-15	■	MLU 03 R-L IC-F-15	■	MLU 03 R-N IC-F-15	■	
M32 / ...CI-10...T5-2K										
M16 / ...CI-01...T5	10x10	T1 - T5	20	MLU 03 R-R IC-F-01	■	MLU 03 R-L IC-F-01	■			
M16 / ...CI-01...T5-2K										
DMG	Sprint 32-8 / ...GM-01...6T	16x16	T1 - T5	28	MLU 04 R-R IC-F-01	■	MLU 04 R-L IC-F-01	■	MLU 04 R-N IC-F-02	■
	Sprint 32-8 / ...GM-01...6T-2K	16x16	T1 - T4							
HANWHA	XD10 / ...HA-02...6T	8x8	T1 - T6	20	MLU 07 R-R IC-F-05	■	MLU 07 R-L IC-F-05	■	MLU 07 R-N IC-F-06	■
	XD10 / ...HA-02...6T-2K									
	XD10 / ...HA-02...9T	8x8	T1 - T9	20	MLU 07 R-R IC-F-05	■	MLU 07 R-L IC-F-05	■	MLU 07 R-N IC-F-06	■
	XD10 / ...HA-02...9T-2K									
	XD20 / ...HA-01...5T	12x12	T2 - T5	22	MLU 07 R-R IC-F-02	■	MLU 07 R-L IC-F-02	■	MLU 07 R-N IC-F-03	■
		12x12	T1 (Cut off)	30						
XD20 / ...HA-01...5T-2K	12x12	T2 - T5	22	MLU 07 R-R IC-F-02	■	MLU 07 R-L IC-F-02	■	MLU 07 R-N IC-F-03	■	
	12x12	T1 (Cut off)	30							
NEXTURN	SA32B / ...NE-01...5T	16x16	T2 - T5	22	MLU 05 R-R IC-F-02	■	MLU 05 R-L IC-F-02	■	MLU 05 R-N IC-F-03	■
		16x16	T1 (Cut off)	32						
	SA32B / ...NE-01...5T-2K	16x16	T2 - T5	22	MLU 05 R-R IC-F-02	■	MLU 05 R-L IC-F-02	■		
		16x16	T1 (Cut off)	32						

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STAR	SB12 R G + SB20 R G / ...ST-03...6T	12x12	T2 - T6	22	MLU 02 R-R IC-F-01	■	MLU 02 R-L IC-F-01	■
		12x12	T1 (Cut off)	22	MLU 02 R-R IC-F-02	■	MLU 02 R-L IC-F-02	■
	SB12 R G + SB20 R G / ...ST-03...6T-2K	12x12	T2 - T6	22	MLU 02 R-R IC-F-01	■	MLU 02 R-L IC-F-01	■
		12x12	T1 (Cut off)	22	MLU 02 R-R IC-F-02	■	MLU 02 R-L IC-F-02	■
	SL10 / ...ST-09...6T	10x10	T2 - T6	20	MLU 02 R-R IC-F-17	■	MLU 02 R-L IC-F-17	■
		10x10	T1 (Cut off)	20	MLU 02 R-R IC-F-18	■	MLU 02 R-L IC-F-18	■
	SL10 / ...ST-09...6T-2K	10x10	T2 - T6	20	MLU 02 R-R IC-F-17	■	MLU 02 R-L IC-F-17	■
		10x10	T1 (Cut off)	20	MLU 02 R-R IC-F-18	■	MLU 02 R-L IC-F-18	■
	SR20 J / ...ST-01...6T	12x12	T2 - T6	22	MLU 02 R-R IC-F-01	■	MLU 02 R-L IC-F-01	■
		12x12	T1 (Cut off)	22	MLU 02 R-R IC-F-02	■	MLU 02 R-L IC-F-02	■
	SR20 J / ...ST-01...6T-2K	12x12	T2 - T6	22	MLU 02 R-R IC-F-01	■	MLU 02 R-L IC-F-01	■
		12x12	T1 (Cut off)	22	MLU 02 R-R IC-F-02	■	MLU 02 R-L IC-F-02	■
	SR20 J II B / ...ST-05...6T	12x12	T2 - T6	22	MLU 02 R-R IC-F-01	■	MLU 02 R-L IC-F-01	■
		12x12	T1 (Cut off)	22	MLU 02 R-R IC-F-02	■	MLU 02 R-L IC-F-02	■
	SR20 J II B / ...ST-05...6T-3K	12x12	T2 - T6	22	MLU 02 R-R IC-F-01	■	MLU 02 R-L IC-F-01	■
		12x12	T1 (Cut off)	22	MLU 02 R-R IC-F-02	■	MLU 02 R-L IC-F-02	■
	SR32 J III B / ...ST-04...6T	16x16	T2 - T6	25	MLU 02 R-R IC-F-03	■	MLU 02 R-L IC-F-03	■
		16x16	T1 (Cut off)	25	MLU 02 R-R IC-F-04	■	MLU 02 R-L IC-F-04	■
	SR32 J III B / ...ST-04...6T-2K	16x16	T2 - T6	25	MLU 02 R-R IC-F-03	■	MLU 02 R-L IC-F-03	■
		16x16	T1 (Cut off)	25	MLU 02 R-R IC-F-04	■	MLU 02 R-L IC-F-04	■
SR38 B / ...ST-08...5T	16x16	T2 - T6	30	MLU 02 R-R IC-F-09	■	MLU 02 R-L IC-F-09	■	
	20x20	T1 (Cut off)	30	MLU 02 R-R IC-F-10	■	MLU 02 R-L IC-F-10	■	
SR38 B / ...ST-08...5T-2K	16x16	T2 - T6	30	MLU 02 R-R IC-F-09	■	MLU 02 R-L IC-F-09	■	
	20x20	T1 (Cut off)	30	MLU 02 R-R IC-F-10	■	MLU 02 R-L IC-F-10	■	
SV12 / ...ST-06...5T	12x12	T3-T5	22	MLU 06 R-R IC-F-01	■			
	12x12	T1-T2		MLU 06 R-R IC-F-02	■	MLU 06 R-L IC-F-02	■	
SV38 R / ...ST-07...5T	16x16	T2 - T6	30	MLU 02 R-R IC-F-13	■	MLU 02 R-L IC-F-13	■	
	20x20	T1 (Cut off)	30	MLU 02 R-R IC-F-14	■	MLU 02 R-L IC-F-14	■	
SV38 R / ...ST-07...5T-2K	16x16	T2 - T6	30	MLU 02 R-R IC-F-13	■	MLU 02 R-L IC-F-13	■	
	20x20	T1 (Cut off)	30	MLU 02 R-R IC-F-14	■	MLU 02 R-L IC-F-14	■	
SW12R II / ...ST-02...5T	10x10	T1 - T5	20	MLU 02 R-R IC-F-05	■	MLU 02 R-L IC-F-05	■	
SW12R II / ...ST-02...2T	10x10	T1 - T2						
SW12R II / ...ST-02...5T-2K-5x12	12x12	T1 - T5	20	MLU 02 R-R IC-F-06	■	MLU 02 R-L IC-F-06	■	
SW12R II / ...ST-02...2T-2x12	12x12	T1 - T2						

With internal cooling (IC)				R	L	Order designation		Order designation
Machine	Holder	Positions	Lx					N= Neutral cooling through holder M= Middle/Special
TORNOS	DT26 / ...TO-04...6T	12x12	T2 - T6	20	MLU 01 R-R IC-F-12	■	MLU 01 R-L IC-F-12	■
		12x12	T1 (Cut off)	20	MLU 01 R-R IC-F-13	■	MLU 01 R-L IC-F-13	■
	DT26 / ...TO-04...6T-2K	12x12	T2 - T6	20	MLU 01 R-R IC-F-12	■	MLU 01 R-L IC-F-12	■
		12x12	T1 (Cut off)	20	MLU 01 R-R IC-F-13	■	MLU 01 R-L IC-F-13	■
	GT13 / ...TO-03...T5	12x12	T120 - T124	20	MLU 01 R-R IC-F-12	■	MLU 01 R-L IC-F-12	■
	GT13 / ...TO-03...T3	12x12	T211 - T212	20	MLU 01 R-R IC-F-12	■	MLU 01 R-L IC-F-12	■
	GT26 + GT32 / ...TO-01...T5	12x12	T210 (Cut Off)	20	MLU 01 R-R IC-F-13	■	MLU 01 R-L IC-F-13	■
		16x16	T1 - T5	25	MLU 01 R-R IC-F-18	■	MLU 01 R-L IC-F-18	■
	GT26 + GT32 / ...TO-01...T4	16x16	T1 - T4	25				
		8x8	T2 - T4	15	MLU 01 R-R IC-F-03	■	MLU 01 R-L IC-F-03	■
	Swiss Nano 4 / ...TO-SN...4T	12x12	T1 (Cut off)	15	MLU 01 R-R IC-F-01	■	MLU 01 R-L IC-F-01	■
		8x8	T1 - T3	15	MLU 01 R-R IC-F-03	■	MLU 01 R-L IC-F-03	■
	Swiss Nano 4 / ...TO-SN...3T	8x8	T1 - T4	15	MLU 01 R-R IC-F-03	■	MLU 01 R-L IC-F-03	■
		8x8	T2 - T7	15	MLU 01 R-R IC-F-15	■	MLU 01 R-L IC-F-15	■
	Swiss Nano 7/10 / ...TO-SN7-10...7T	12x12	T1 (Cut off)	15	MLU 01 R-R IC-F-16	■	MLU 01 R-L IC-F-16	■
		10x10	T2 - T6	15	MLU 01 R-R IC-F-02	■	MLU 01 R-L IC-F-02	■
Swiss Nano 7/10 / ...TO-SN...6T	12x12	T1 (Cut off)	15	MLU 01 R-R IC-F-01	■	MLU 01 R-L IC-F-01	■	
	10x10	T2 - T5	15	MLU 01 R-R IC-F-02	■	MLU 01 R-L IC-F-02	■	
Swiss Nano 7/10 / ...TO-SN...5T	12x12	T1 (Cut off)	15	MLU 01 R-R IC-F-01	■	MLU 01 R-L IC-F-01	■	
	8x8	T1 - T7	15	MLU 01 R-R IC-F-03	■	MLU 01 R-L IC-F-03	■	
Swiss Nano 7/10 / ...7T-2K-7x8	8x8	T1 - T7	15	MLU 01 R-R IC-F-03	■	MLU 01 R-L IC-F-03	■	
Swiss Nano 7/10 / ...9T-2K-9x8	8x8	T1 - T9	15	MLU 01 R-R IC-F-03	■	MLU 01 R-L IC-F-03	■	

Without internal cooling				Order designation	
Machine	Holder	Positions	Lx		
TORNOS	Swiss Nano 4 / ...TO-SN-TPC(without iC)...4T	8x8 / 10x10	T2 - T4		MLU 01-SE-02
		12x12	T1 (Cut off)		MLU 01-SE-01
	Swiss Nano 4 / ...TO-SN-TPC(without iC)...3T	8x8 / 10x10	T1 - T3		MLU 01-SE-02